# **TECHNICAL PRODUCT DATA SHEET**



# solidian GRID Q27-CCE-68 (F01R02)

Symmetrical, bidirectional reinforcement mesh (type Q) made of media-resistant carbon fiber reinforced polymer (CFRP) for the reinforcement of concrete components



### **Material**

Fiber material	C (Carbon)	
Impregnation material	E (Epoxy resin)	THE PERSON NAMED IN COLUMN 1
Color	black	
Surface finish	smooth	
Chemical resistance of the reinforcement in relation to the exposure classes in accordance with EN 206-1	XD3	Chlorides, except seawater
	XS3	Chlorides from seawater
	XA3	Chemical attack

Geo	metry and structure		Unit	Value	Standard
	Directions of the fiber strands	longitudinal		0	
	Directions of the fiber strands	transversal	– [°] —	90	_
φ <sub>h</sub> Mean value of fiber strand width	Maan value of fileer strand width	longitudinal		5,3	
	Mean value of fiber strand width	transversal	– [mm] —	3,9	_
1	Maan value of fiber strand beight	longitudinal		1,4	
φν	Mean value of fiber strand height	transversal	– [mm] <del>–</del>	1,9	_
	Nominal diameter	longitudinal	[]	2,37	
ф <sub>nm</sub>	Nominal diameter	transversal	– [mm] <del>–</del>	2,37	_
٨	Name and areas as at its and areas are of file as at your d	longitudinal	[ 2]	4,4	ICO 10 40C 1
A <sub>nm</sub>	Nominal cross-sectional area per fiber strand	transversal	– [mm²] –	4,4	— ISO 10406-1
_	Name in all areas as at in all areas in our months.	longitudinal	[2/]	65	
a <sub>nm</sub>	Nominal cross-sectional area per meter	transversal	– [mm²/m] –	65	_
^	File or are as a stimulation of superior street	longitudinal	[ 2]	1,81	
A <sub>f,nm</sub>	Fiber cross-sectional area per fiber strand	transversal	– [mm²] –	1,81	_
_	File or areas as at a real case area restar	longitudinal	[2/]	27	
a <sub>f,nm</sub>	Fiber cross-sectional area per meter	transversal	- [mm²/m]	27	
	Mesh spacing	longitudinal	[]	68	
S		transversal	– [mm] <del>–</del>	68	
		longitudinal	ſ1	64,1	
Sı	Clear spacing of the fiber strands	transversal	– [mm] <del>–</del>	62,9	
٦G	Mesh height (average value of the maximum height)		[mm]	2,9	-
3	Weight per unit area of the non-metallic reinforcement		[g/m²]	183	-
۲ü	Degree of coverage of the mesh		[%]	13,0	-
min	Minimum permissible radius of curvature		[mm]	350	_

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Ma	terial properties		Unit	Value	Standard
ρ	Bulk density of the fiber composite material		[g/cm³]	1,30	ISO 1183-1
α	Coefficient of thermal expansion	along the fiber	[10 <sup>-6</sup> 1/K]	0,5	-
T <sub>g0</sub>	Glass transition temperature (DMA)		[°C]	≥ 110	DIN 65583
	Recommended operating temperature range		[°C]	-20 to +80	-
	Building material class components 1)		[-]	A2, non-combustible	DIN 4102-1
	Building material class reinforcement mesh		[-]	E. normally flammable	EN 13501-1

Mec	hanical properties		Unit	Value	Standard
£	Characteristic short-term tensile strength related to the nominal cross-sectional area	longitudinal	- [MDo] —	1150	— ISO 10406-1
† <sub>nm,k</sub>		transversal	- [MPa] —	1150	150 10406-1
Г	Young's modulus related to the nominal cross-section	longitudinal	[1,40-1	94000	150 10 100 1
E <sub>nm</sub>		transversal	- [MPa] —	94000	— ISO 10406-1
	Mean short-time tensile strength related to the	longitudinal	[] (D-1	≥ 3880	ICO 10 10 C 1
† <sub>f,nm,m</sub>	fiber cross-sectional area	transversal	- [MPa] —	≥ 3880	— ISO 10406-1
t	Characteristic short-term tensile strength related to the fiber cross-sectional area	longitudinal	- [MDo] —	≥ 2900	
† <sub>f,nm,k</sub>		transversal	- [MPa] —	≥ 2900	- ISO 10406-1
Г	Mean Young's modulus related to the fiber cross-sectional area	longitudinal	- [MDo] —	≥ 235000	- ISO 10406-1
E <sub>f,nm,m</sub>		transversal	- [MPa] —	≥ 235000	
	Characteristic elongation at failure under tensile load of the non-metallic reinforcement	longitudinal	[0/ ]	≥ 12,2	- ISO 10406-1
€ <sub>nm,uk</sub>		transversal	- [‰] —	≥ 12,2	
	Characteristic tensile force transmission of the non- metallic reinforcement per m width	longitudinal	[[.]]/]	74	ICO 10 10 C 1
F <sub>nm,k</sub>		transversal	- [kN/m] —	74	- ISO 10406-1

Fur	ther key values	Unit	Value	Standard
dg	Recommended maximum grain size in concrete	[mm]	16	-

Standard goods variety		Unit	Value	Tolerance
Single mesh	Length	[ma]	6,0	± 16 mm
	Width	- [m] -	2,30	± 12 mm
D-III'- CADCO CVCTEAA	Length	r1	≤ 130,0	-
Roll in CARGO SYSTEM	Width	- [m] -	2,30	± 12 mm
Roll	Length	r1	≤ 250,0	-
	Width	- [m] -	3,0	± 12 mm

Single mesh up to 3.0 m wide on request. The maximum length of the mesh as a roll depends on the product type and the type of transport. Please enquire before ordering. Please specify the required length of the mesh as a roll when ordering. The CARGO SYSTEM is a stacking and transport rack with unrolling device for our reinforcement mesh.

# **Transport and storage**

Non-metallic reinforcements from solidian GmbH must not be damaged during transportation, storage, processing and installation and must not be exposed to temperatures higher than 80°C. They must be stored dry, protected from the weather and without touching the ground. They must be protected from UV radiation and moisture until concreting and be free from bond-reducing impurities (e.g. grease, soil, loose concrete residues).

<sup>&</sup>lt;sup>10</sup> Building material class for components from a component thickness of 30 mm with a minimum concrete cover of 14 mm or for components with a component thickness of 30 mm and a single layer of centrally arranged reinforcement mesh.

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#### Measurement

Specified values were determined on the product itself. Deviating properties may occur in the structural component or during processing. We recommend checking the values by suitable structural component tests with the concrete formulation used in each case.

#### **Tests**

As part of our in-house production control, two test units with 6 tensile tests each per reinforcement direction are carried out for each production order for quality assurance purposes, from which the characteristic short-term tensile strength is determined. All other measured values are determined as part of a comprehensive product qualification and are not subject to continuous control.

The described tensile tests per production order are included in the sales price. If you need an extended production control for your construction project, please contact us. We will be happy to provide you with a non-binding quotation for additional production-related tests.

# **Country-specific regulations**

For the use of the product, the respective national regulations at the place of use apply, in Germany for example the building regulations of the federal states, and the technical provisions based on these regulations.

The design is generally carried out in accordance with the applicable standards for reinforced concrete components, whereby adjustments must be made for fiber composite reinforcements if applicable standards, guidelines (e.g. guideline for Germany "Concrete components with non-metallic reinforcement" of the German Committee for Reinforced Concrete (DAfStb) and the co-applicable standards cited in the guideline) etc. do not exist for reinforcements made of fiber reinforced polymer materials. Accordingly, the respective national standards and regulations must be taken into account in the design.

#### **Processing information**

All work must only be carried out by trained personnel. Damaged fiber bundles (resin spalling, brittle areas, etc.) must not be installed, as the specified load-bearing capacity cannot be guaranteed. The specified values of the product only apply when used as intended.

For further information, please refer to the current Technical Information for our solidian reinforcement products.

# **Ecology and health protection**

REGULATION (EC) NO. 1907/2006 - REACH.

This product is an article as defined in Article 3 of Regulation (EC) No 1907/2006 (REACH). It does not contain substances that are released from the article during normal use. A safety data sheet according to Article 31 of the same regulation is not required to place this product on the market, to transport it or to use it. For safe use, follow the instructions from this data sheet. To our current knowledge, this product does not contain any SVHC (Substances of Very High Concern) according to Annex XIV of the REACH Regulation or substances published on the Candidate List by the European Chemicals Agency at concentrations above 0,1% (w/w).

# **Industrial safety and health**

The currently valid legal regulations on occupational health and safety must be observed during all transportation activities. Protective measures, such as wearing cut-resistant gloves, safety goggles and a dust mask, must be observed when working with cutting equipment. The specific handling of fiber reinforced polymers should be based on the respective national technical regulations.

# **Legal information**

The above information is based on our knowledge and experience under normal circumstances, provided that the product has been transported, stored and used or processed properly and in accordance with the information in this product data sheet and the Technical Information for our solidian reinforcement products. The work results that can be achieved with our products depend in particular on their use and processing. The suitability of the product for the specific application must be checked in advance on your own responsibility.

Since non-metallic reinforcements are not yet regulated by building authorities in most countries, planners, specialist planners, building authorities, structural engineers, experts, etc. must be consulted for load-bearing components and countryspecific regulations must be observed.

We reserve the right to make changes to the product specifications. Third-party property rights must be observed. In all other respects, our respective terms and conditions of sale and delivery apply. The latest technical product data sheet at the time of purchase of our products shall apply.

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Sigmaringer Straße 150 72458 Albstadt Germany

+49 7431 103135 info@solidian.com Or. Slavka Rozgaja 3 47000 Karlovac Croatia







